

# ASSEMBLY

		QTY
<b>Sonic Welding &amp; Inserting</b>	Sonic welder 40 kHz	2
	Sonic welder 20 kHz	11
<b>Decorating</b>	Closed cup Pad Printer	3
	Heat transfer printer	3
	Hot stamp machine	1
<b>Other</b>	Heat staker	1
	In Mold Decorating	
	At press assembly	
<b>Light Manufacturing &amp; Assembly</b>	Bridgeport	6
	Lathe	2
	Haas VF2 CNC mill	1
	Haas TM1 CNC mill	2
	Label machines	2
	Drill & Tap machines	2
<b>Capabilities</b>	Ultrasonic & Orbital welding	
	Drilling and tapping	
	Heat staking	
	Gluing and annealing	
	Decorating	
	Soldering	
	Electro-Mechanical assembly	
	CNC milling	
	Outsource services	